

July 1, 2014

MEMO TO: John C. Patterson, City Manager

FROM: Doug Follick, Leisure Services Director
Jason Knopp, P.E., Acting City Engineer

SUBJECT: Agreement with Athletica Sport Systems, Corp.
Casper Events Center Dasher Boards and Ice Cover, Project No. 14-28B

Recommendation:

That Council, by resolution, authorize an agreement with Athletica Sport Systems, Corp., for the Casper Events Center Dasher Boards and Ice Cover, Project No. 14-28B, in the amount of \$426,945.

Summary:

On Tuesday, June 24, 2014, two (2) bids were received for the Casper Events Center Dasher Boards and Ice Cover Project. The project consists of supplying and installing one (1) complete dasher board 85' x 200' removable system; team boxes; penalty boxes; scorekeeper's box; camera box; cast acrylic spectator shielding; ice dam; transport/storage equipment; attic stock of spare components; and netting system.

The bids received for this work are as follows:

<u>CONTRACTOR</u>	<u>BUSINESS LOCATION</u>	<u>BID AMOUNT</u>
Athletica Sport Systems, Corp.	Ontario, Canada	\$426,945
Becker Arena Products, Inc.	Savage, Minnesota	\$No Bid

The City's consultant for the project, International Coliseums Company (ICC), evaluated the bids based on pre-qualifications, material system, expertise of installation, quality and accuracy of the company's response to schedule, and cost proposal. ICC recommends award of the contract to Athletica Sport Systems, Corp. Becker indicated they could not meet the project schedule.

This project is the procurement and installation of the removable dasher board system, acrylic spectator shielding, ice cover and netting system. Another contract will be let to award construction of the chiller room and cooling tower pad. The engineer's estimate for the dasher board system was \$370,000, and the engineer's estimate for the ice cover was \$125,000, for a total estimate of \$495,000. The remaining portions of the project to still be bid out are the chiller room and cooling tower at an estimated cost of \$130,000 and the rubber flooring at an estimated cost of \$60,000. Accounting for a contingency of \$50,000 and already encumbered funds of \$237,000 for design and construction administration fees, the ice floor demo and refrigeration package of \$1,547,341, bid price for a new Zamboni of \$101,550 the estimated total cost of the

ice sheet at the Events Center is expected to be \$2,595,836. These costs do not include the cost of a storage building to store the equipment for the ice floor.

Funding for the project will come from a \$1,000,000 donation from John Wold, with the balance coming from Capital Project fund reserves.

A resolution is prepared for Council's consideration.

RESOLUTION NO. 14-187

A RESOLUTION AUTHORIZING AN AGREEMENT WITH ATHLETICA SPORTS SYSTEMS, CORP, FOR THE CASPER EVENTS CENTER DASHER BOARDS AND ICE COVER, PROJECT NO. 14-28B.

WHEREAS, the City of Casper desires to purchase and install one complete dasher board system and ice cover at the Casper Events Center; and,

WHEREAS, Athletica Sports Systems, Corp., is able and willing to furnish and install the removable dasher board system and ice cover as part of the Casper Events Center Refrigerated Ice Floor, Project No. 14-28B; and,

WHEREAS, it would be in the best interest of the City to expedite changes in the project by allowing the City Manager to sign change orders effecting time extensions of no more than thirty (30) days, dollar amount changes no greater than Twenty Thousand Dollars (\$20,000.00) and other project administration related change orders that do not substantially alter the scope of the project.

NOW, THEREFORE, BE IT RESOLVED BY THE GOVERNING BODY OF THE CITY OF CASPER, WYOMING: That the Mayor is hereby authorized and directed to execute, and the City Clerk to attest, an agreement with Athletica Sports Systems, Corp., for those services.

BE IT FURTHER RESOLVED: That the City Manager is hereby authorized to make verified partial payments and contract extensions throughout the project, retaining those amounts prescribed by the agreement, equal to a total amount not to exceed Four Hundred Twenty-Six Thousand Nine Hundred and Forty-Five Dollars (\$426,945.00).

BE IT FURTHER RESOLVED: That the City Manager is hereby authorized to sign change orders effecting time extensions of no more than thirty (30) days, changes in the dollar amount of the above described agreement not greater than the sum of Twenty Thousand Dollars (\$20,000.00), and other project administration related change orders that do not substantially alter the scope of the project.

PASSED, APPROVED, AND ADOPTED this ____ day of _____, 2014.

APPROVED AS TO FORM:

(Casper Events Center Refrigerated Ice Floor, Project No. 14-28)

Wallie Tremble

ATTEST:

CITY OF CASPER, WYOMING
A Municipal Corporation

V. H. McDonald
City Clerk

Paul L. Meyer
Mayor

PROCUREMENT AGREEMENT
(Approved by City Attorney, 1995)

THIS PROCUREMENT AGREEMENT is made this 1st day of July, 2014, between the City of Casper, 200 North David Street, Casper, Wyoming, hereinafter referred to as the "Owner," and Athletica Sports Systems, 554 Parkside Drive, Waterloo, Ontario, Canada, N2L 5Z4 hereinafter referred to as the "Contractor."

NOW, THEREFORE, it is hereby agreed as follows:

ARTICLE 1. GOODS AND SERVICES.

Contractor shall furnish the Goods as specified or indicated in the Procurement Documents. The Goods to be furnished are generally described as follows:

Supply and installation of one (1) complete dasherboard, 85' x 200' removable system; team boxes; penalty boxes; scorekeeper's box; camera box; cast acrylic spectator shielding; ice dam; transport/storage equipment; attic stock of spare components; and motorized netting system.

ARTICLE 2. ENGINEER.

The Goods have been specified by the Project Manager, International Coliseums Company (ICC), referred to as the "Engineer" and who is to act as Owner's representative, assume all duties and responsibilities, and have the rights and authority assigned to Engineer by Owner in connection with the furnishing of the Goods and Special Services in accordance with the Procurement Documents.

ARTICLE 3. POINT OF DELIVERY.

The place where the Goods are to be delivered is defined in the Procurement General Conditions as the point of delivery and designated as:

Casper Events Center
c/o Bud Dovala
1 Events Drive
Casper, Wyoming 82601

ARTICLE 4. CONTRACT TIME.

- 4.1 All Shop Drawings and samples required by the Procurement Documents shall be submitted to Engineer for review and approval within fourteen (14) days after the execution of this Agreement by the parties. The Engineer shall return all approved shop drawings and samples with comments to the Contractor within ten (10) days of receipt. If the shop drawings and samples are not approved, the Engineer shall give written notice of the reason for non-approval within ten (10) days of receipt, and parties shall work together in mutual, good-faith

effort to expedite and resolve any outstanding issues within one week of the Engineer's written notice to the Contractor.

- 4.2 The Goods are to be delivered to the point of delivery and ready for Owner's acceptance in accordance with the Casper Events Center – Refrigerated Ice Floor Project Preliminary Schedule included in the bid package prior to issuing final payment.
- 4.4 Liquidated Damages. Owner and Contractor recognize that time is of the essence of this Procurement Agreement and that Owner will suffer financial loss if Goods are not delivered at the point of delivery and ready for acceptance of delivery by Owner within the time specified in Paragraph 4.2 above, plus any extension thereof allowed in accordance with the Procurement General Conditions. Further, they recognize the delays, expense, and difficulties involved in proving in a legal or arbitration proceeding the actual losses or damages (including special, indirect, consequential, incidental, and any other losses or damages) suffered by Owner if complete acceptable Goods are not delivered on time. Accordingly, and instead of requiring proof of such losses or damages, Owner and Contractor agree that as liquidated damages for delay (but not as a penalty) Contractor shall pay Owner Two Hundred Dollar(s) (\$200) for each day that expires after the time specified in Paragraph 4.2 for delivery of acceptable Goods. It is further agreed that such liquidated damages are not a penalty, but represent the parties' best estimate of actual losses or damages.

ARTICLE 5. CONTRACT PRICE.

Owner shall pay Contractor in current funds for furnishing the Goods and Special Services in accordance with the Procurement Documents, subject to additions and deductions by Change Order, the Contract Price of Four Hundred Twenty-Six Thousand Nine Hundred and Forty-Five Dollars (\$426,945). See Exhibit "A" Bid Form, Exhibit "B" Pricing Summary, and Exhibit "C" page 15 of 37 Athletica Sport System Quotes. Contractor must price all bid items and alternates.

ARTICLE 6. PAYMENT PROCEDURES.

Contractor shall submit Applications for Payment in accordance with Article 6 of the Procurement General Conditions. Applications for Payment will be processed through the Engineer as provided in the Procurement General Conditions.

- 6.1 Progress Payments. Owner will make progress payments on account of the Contract Price in accordance with Paragraph 6.3 of the Procurement General Conditions on the basis of Contractor's Applications for Payment as follows:
 - 6.1.1 Upon receipt and approval of Shop Drawings, and receipt of the first Application for Payment submitted in accordance with Paragraph 6.1 of the Procurement General Conditions and accompanied by Engineer's recommendation of payment in accordance with Paragraph 6.2.1 of the Procurement General Conditions, an amount equal to five percent (5%) of the Contract Price.

6.1.2 Upon acceptance of delivery of the Goods, and upon receipt of the second such Application for Payment accompanied by Engineer's recommendation of payment in accordance with Paragraph 6.2.2 of the Procurement General Conditions, an amount sufficient to increase total payments to Contractor to ninety percent (90%) of the Contract Price, less such amounts as Engineer shall determine in accordance with Paragraph 6.2.3 of the Procurement General Conditions.

6.2 Final Payment. Upon furnishing of the Special Services, and upon receipt of the final Application for Payment accompanied by Engineer's recommendation of payment in accordance with Paragraph 6.6 of the Procurement General Conditions, Owner shall pay the remainder of the Contract Price as recommended by Engineer.

ARTICLE 7. INTEREST.

No interest shall be paid by Owner to Contractor on retained funds.

ARTICLE 8. CONTRACTOR'S REPRESENTATIONS.

In order to induce Owner to enter into this Procurement Agreement, Contractor makes the following representations:

- 8.1 Contractor has familiarized himself with the nature and extent of the Procurement Documents, and has given Engineer written notice of all conflicts, errors, or discrepancies that he has discovered in the Procurement Documents and the written resolution thereof by Engineer is acceptable to Contractor.
- 8.2 Contractor has familiarized himself with all local conditions and federal, state, and local laws, ordinances, rules and regulations that in any manner may affect the production and delivery of the Goods and furnishing of Special Services in connection therewith.
- 8.3 Contractor does not require additional information from Owner or Engineer to enable Contractor to furnish the Goods and Special Services at the Contract Price, within the Contract Time, and in accordance with the other terms and conditions of the Procurement Documents, but subject to Contractor's right to request interpretations and clarifications in accordance with Paragraph 9.2 of the Procurement General Conditions.
- 8.4 Contractor has correlated the results of all such examinations, investigations, and resolutions with the terms and conditions of the Procurement Documents.

ARTICLE 9. PROCUREMENT DOCUMENTS.

The Procurement Documents which comprise the entire agreement between Owner and Contractor are attached to this Procurement Agreement, made a part hereof, and consist of the following:

- 9.1 This Procurement Agreement (Pages PAG-1 to PAG-5, inclusive).

- 9.2 Exhibit "A" – Bid Form.
- 9.3 Certificate of Insurance.
- 9.4 Procurement General Conditions (Pages PGC-1 to PGC-22, inclusive).
- 9.5 Procurement Supplementary Conditions (Pages PSC-1 to PSC-3, inclusive).
- 9.6 Supplementary Instructions to Bidders (Pages 1 to 8, inclusive).
- 9.7 Section 13 20 00 – Aluminum Frame Dasher Board System (Pages 13 20 00 – 1 to 13 20 00 – 7).
- 9.8 Casper Events Center – Refrigerated Ice Floor Project Preliminary Schedule.
- 9.9 Casper Events Center Ice Facility Addition Dasher Boards with Seating.
- 9.10 Shop Drawings and other Submittals furnished by Contractor during performance of the Work and accepted by the Owner.
- 9.11 All modifications, including Change Orders, duly delivered after execution of this Procurement Agreement.

ARTICLE 10. MISCELLANEOUS.

- 10.1 Terms used in this Procurement Agreement, which are defined in Article 1 of the Procurement General Conditions, shall have the meanings designated in those conditions.
- 10.2 No assignment by a party hereto of any rights under or interests in the Procurement Documents will be binding on another party hereto without the written consent of the party sought to be bound; and specifically but without limitation, monies that may become due and monies that are due may not be assigned without such consent (except to the extent that the effect of this restriction may be limited by law), and unless specifically stated to the contrary in any written consent to an assignment, no assignment will release or discharge the assignor from any duty or responsibility under the Procurement Documents.
- 10.3 Owner and Contractor each binds himself, his partners, successors, assigns, and legal representatives to the other party hereto, his partners, successors, assigns, and legal representatives in respect to all covenants, agreements, and obligations contained in the Procurement Documents.

ARTICLE 11. GOVERNMENTAL CLAIMS ACT.

11.1 The Owner does not waive any right or rights it may have pursuant to the Wyoming Governmental Claims Act, Wyoming Statute Sections 1-39-101, et seq. The Owner specifically reserves the right to assert any and all immunities, rights and defenses it may have pursuant to the Wyoming Governmental Claims Act.

APPROVED AS TO FORM:

(CASPER EVENTS CENTER DASHER BOARD SYSTEM)

Walter Tremblay

IN WITNESS WHEREOF, the parties hereto have caused this Procurement Agreement to be executed in one (1) original copy on the day and year first above written.

CONTRACTOR:

ATTEST:

Athletica Sport Systems
554 Parkside Drive
Waterloo, Ontario, Canada, N2L 5Z4

BY: _____

BY: _____

TITLE: _____

TITLE: _____

OWNER:

ATTEST:

CITY OF CASPER, WYOMING
A Municipal Corporation

BY: _____

BY: _____

V. H. McDonald

Paul L. Meyer

TITLE: City Clerk

TITLE: Mayor



Mr. Andrew Beamer
City Engineer
City of Casper
200 N. David Street
Casper, WY 82601

June 25, 2014

Re: Casper Events Center – Ice Floor Project – Evaluation of Dasher Boards and Ice Cover Bid:

The City of Casper and ICC has solicited bids for the purchase of Dasher Boards, Netting, and an Ice Cover for the Event Center Ice Floor Project.

ICC has requested bids from three qualified vendors and the City has also advertised for bids. The City received only one bid from ICC pre-qualified bidders; and there were no additional local bidders. Becker Arena Products acknowledged that they did not have sufficient time to meet our schedule. Cascadia Sport Systems did not return a bid.

This project requires a highly skilled and knowledgeable specialty vendor with manufacturing availability and the required experience of custom engineering, building and installing the boards and netting into our new refrigerated concrete slab floor.

Current events at the Events Center allow only a narrow window of building availability for construction with no event activity on the arena floor. There are costs factored into their bid to accommodate our schedule and the number of trips needed.

ICC has reviewed the submitted bids for accuracy, schedule, cost, and understanding of the project's scope of work and existing site conditions.

International Coliseums Company

A "wholly owned subsidiary of Boston Pizza Restaurants USA"

14301 North 87th Street, Suite 214 • Scottsdale, AZ 85260

T. 480-993-0297

Website: www.coliseums.com



**Re: Casper Events Center – Ice Floor Project – Evaluation of Dasher Boards and Ice Cover
Bid: (continued)**

ICC recommends the selection and award of contract to **Athletica Sports Systems** for the Dasher Boards, Netting, and ice Cover. ICC recommends that the City award a contract to Athletica for their base bid minus deducts as Follows:

Base Bid	\$ 335,940.00
Deduct Board Storage carts	-\$ 11,425.00
Deduct Alternate electric winch	-\$ 25,475.00
Sub Total – Boards & Netting	<u>\$299,040.00</u>
Ice Cover Base Bid	\$125,380.00
Trip / Labor in install	\$ 2,525.00
Sub Total – Ice Cover	<u>\$127,905.00</u>
TOTAL Purchase Order	<u>\$426,945.00</u>

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**Re: Casper Events Center – Ice Floor Project – Evaluation of Dasher Boards and Ice Cover
Bid: (continued)**

Summary of Estimated Costs

Ice Floor Demo & refrigeration package	\$1,547,341. Ice Builders
Professional Fees	\$235,000. est.
Chiller room and cooling tower pad	\$130,000. est. Bid documents due on Jul-6
New Zamboni	\$101,550. - Zamboni Company
Used Ice resurfacers	\$ 45,000.est.
Dasher boards	\$ 299,040. – Athletica Sports Systems
Ice Cover	\$ 127,905. – Athletica Sports Systems
Rubber flooring	\$60,000. est.
Contingency	\$50,000.
Estimated Total	<u>\$ 2,595,366.00</u>

Sincerely,

A handwritten signature in black ink, appearing to read "Robert Tamborski".

Robert Tamborski
Vice President and Director
International Coliseums Company

International Coliseums Company

A "wholly owned subsidiary of Boston Pizza Restaurants USA"

14301 North 87th Street, Suite 214 • Scottsdale, AZ 85260

T. 480-993-0297

Website: www.coliseums.com

EXHIBIT "A"

EXHIBIT "A"
STANDARD
BID FORM
(Approved by City Attorney, 1995)

PROJECT IDENTIFICATION: CASPER EVENTS CENTER DASHER BOARD SYSTEM,
PROJECT 14-28B

THIS BID SUBMITTED TO: City of Casper
Engineering Office
200 North David Street
Casper, Wyoming 82601

1. The undersigned Bidder proposes and agrees, if this Bid is accepted, to enter into a Procurement Agreement with the City in the form included in the Procurement Documents and to furnish the Goods as specified or indicated in the Procurement Documents for the Contract Price, within the Contract Time, in accordance with the Procurement Documents, and with Article 4 of the Procurement Agreement.

2. Bidder accepts all of the terms and conditions of the Advertisement for Bids and Instructions to Bidders, including without limitation those dealing with the disposition of Bid Bond. This Bid will remain effective for thirty (30) days after the day of Bid opening. Bidder will sign the Procurement Documents and submit the other documents required by the Procurement Documents within thirty (30) days after the date of Owner's Notice of Award.

3. Notice that preferences will be granted pursuant to Wyoming Statutes Section 16-6-101, et seq., is hereby acknowledged.

4. In submitting this Bid, Bidder represents, as more fully set forth in the Procurement Agreement, that:

A. Bidder has examined copies of all the Bidding Documents and of the following addenda (receipt of all which is hereby acknowledged):

Addendum No. <u>N/A</u>	Dated <u>N/A</u>
Addendum No. <u>N/A</u>	Dated <u>N/A</u>

B. Bidder has examined the site and locality where the Goods are to be furnished, the federal, state, and local Laws and Regulations, and the conditions affecting cost, progress, or furnishing the Goods and has made such independent investigations as Bidder deems necessary;

C. This Bid is genuine and not made in the interest of or on behalf of any undisclosed person or business entity; Bidder has not directly or indirectly induced or solicited any other Bidder to submit a false or sham Bid; Bidder has not solicited or induced any person or business entity to refrain from bidding; and Bidder has not sought by collusion to obtain for himself any advantage over any other Bidder or over the City; and,

5. Bidder shall bid all schedules, alternates, if any, and will furnish the Goods and Special Services for the following price(s):

TOTAL BASE BID, IN NUMERALS: \$ 352,740⁰⁰

TOTAL BASE BID, IN WORDS: THREE HUNDRED AND FIFTY-TWO

THOUSAND, SEVEN HUNDRED AND FORTY DOLLARS

6. Bidder accepts the provisions of the Agreement as to liquidated damages in the event of failure to furnish the Goods on time, unless otherwise stated as provided below. Bidder agrees that such liquidated damages are not a penalty and that the amount provided is as close an estimate as possible to actual damages. Any exceptions or objections to this provision are stated in writing and attached hereto by Bidder.

7. The following documents are attached to and made a condition of this Bid: Required Bid Security in the form of a Bid Bond.

8. Communications concerning this Bid shall be addressed to:

Address of Bidder: ATHLETICA SPORT SYSTEMS
(SPORT SYSTEMS UNLIMITED CORP.)
557 PARKSIDE DRIVE WATERLOO, ONTARIO
CANADA N2L 5Z4

9. The terms used in this Bid are defined in and have the meanings assigned to them in the Procurement General Conditions, as modified by the Procurement Supplementary Conditions:

Submitted on 20 JUNE, 2014.

IF BIDDER IS:

AN INDIVIDUAL

By: _____ (seal)
(Individual's Name)

doing business as: _____

Business Address: _____

Phone Number: _____

A PARTNERSHIP

By: _____ (seal)
(Firm's Name)

(General Partner)

Business Address: _____

Phone Number: _____

A CORPORATION OR LIMITED LIABILITY COMPANY

By: MARK STRAUB, CEO [Signature] (seal)
(Name)

PROVINCE OF ONTARIO
(State of Incorporation or Organization)

By: _____ (seal)

(Title)

(Seal)

Attest:

Business Address: 554 PARKSIDE DRIVE

WATERLOO, ONTARIO CANADA N2L 5E4

Phone Number: 519 747 1836

A JOINT VENTURE

By: _____ (seal)
(Name)

(Address)

By: _____ (seal)
(Name)

(Address)

(Each joint venturer must sign. The manner of signing for each individual, partnership, and corporation that is a party to the joint venture should be in the manner indicated above.)

EXHIBIT B

Page 1 of 2



PRICING SUMMARY

Casper Events Center

Company Name: ATHLETICA SPORT SYSTEMS (DBA)
SPORT SYSTEMS UNLIMITED CORP.

DASHER BOARD SYSTEMS:

Aluminum Frames:	\$ <u>INCL</u>	
Backer Panel- Quick release:	\$ <u>26,325.00</u> (Excluding tax)	
Acrylic Glazing (.500):	\$ <u>INCL</u>	→ NOTE: Crystaplex 590 Acry is the engineered
Boxes, Flooring, Benches:	\$ <u>INCL</u>	designed, tested and
Steel Ice Dam:	\$ <u>29,530.00</u> (Excluding tax)	NHL approved mater
Goal Frames/Nets:	\$ <u>6,490.00</u> (Excluding tax)	that goes with Seam
Retractable Netting:	\$ <u>43,475.00</u> (Excluding tax)	Shielding using clear
Glass Storage Carts:	\$ <u>12,540.00</u> (Excluding tax)	poly carbonate
Board Storage Carts:	\$ <u>11,425.00</u> (Excluding tax)	"H-Profile" Slacks
Spares: <i>option not included (deduct)</i>	\$ <u>14,310.00</u> (Excluding tax)	
Poly Ramps:	\$ <u>1,465.00</u> (Excluding tax)	

Any Additional Accessories included in base (provide pricing per each line item):

\$ Ø

Base Bid:

\$ 335,940.00

Bond: (Bid)

\$ Ø

Tax:

\$ 16,800.00

TOTAL BID:

\$ 352,740.00

No taxes
///

DEDUCT Alternate

Alt. #1 — provide extruded mill finish aluminum posts

\$ (1,060.00)

Alt. #2 — Manual winch netting system

\$ (25,475.00)

Alt. #3 — Screwed Backer panels

Alt #4 - HDR Posted System
with .500" Acrylic

\$ (9,420.00)

ALTERNATES:

\$ (9,395.00)

ICE RINK COVER SYSTEMS:

Base Bid:

\$ 125,380.00

Bond: (Bid)

\$ 0

Tax:

\$ ~~6,269.00~~

TOTAL BID:

\$ 131,649.00

No taxes

Athletica SPORT SYSTEMS

Safety through innovation

June 17th, 2014

Robert Tamborski Phone:
Director Project Management
International Coliseums Company
6751 North Sunset Boulevard, Suite 200
Glendale, Arizona 85305

480-993-0297 (Direct)
480-994-0643 (Main)
602-908-9278 (BB)
602-570-8394 (Cell)
Email: rtamborski@coliseums.com

QUOTATION # 120918-016AMMREV5 (Casper Events Center)

Dear Robert,

As the preferred supplier to the NHL, Athletica Sport Systems® we thank you for the opportunity to submit a quote to **Supply and Supervise a CrystaPlex® Series 6A Aluminum Prefabricated Dasher Board System**. This facility is proposed to be 200' long by 85' wide, with 28' radius corners.

This project is to be **Renovation to an Existing Building** with a **New Refrigerated Slab**.
Drawings and Specifications provided per Bid Package 14-28B.

Summary of scope of work by Athletica Sport Systems® will include:

FRAME

- Frames to be structural aluminum and 41" high. Typical 8' length.
- Adjustable pre-cast anchors supplied and Supervised install by Athletica®
- Concrete pour to be supervised by Athletica® to ensure integrity of anchors.
- Floor thickness to be 5" min.
- Expansion joint to be 1" wide located 1" behind the dasher board system.
- The dashers are to be installed onto a concrete refrigerated floor.
- 4 player gates 30" wide.
- 2 penalty gates 30" wide.
- 2 access gates 42" wide in the radius of the rink.
- 1 double leaf machine gate 120" wide in the radius of the rink.
- 6 straight liftout gates 48" wide in the sides of the rink
- 1 straight liftout gate 48" wide in the end of the rink
- 6 radius liftout gates 48" wide in the radius of the rink

BORDER PATROL
RINK SYSTEMS

CRYSTAPLEX

GAMEPLEX

Infinity Series™

Pro Series™

Sport System Unlimited Corp. 554 Parkside Drive, Waterloo, Ontario, Canada N2L 5Z4
Toll free (North America): 1-877-778-5911 Phone: (519) 747-1856 Fax: (519) 747-3659
Athletica Arena Services, 17200 Medina Road - Suite 600, Minneapolis, MN 55447
Toll free: 1-800-809-7465 (RINK) Fax: (763) 249-7475
www.SportSystemsCorp.com





STEEL ICE DAM

- 2" steel Ice Dam for the entire perimeter of the rink. Steel ice dam to be a C6 x 8.2#/ft channel. Steel channel to be cold galvanized or powder coated after fabrication. Ice dam to have a 1/2" thick white + 1/2" thick colored poly by 2" high Kickplate or by 1 1/2" high Kickplate interlock nailed to the ice side and insulated with 1 1/2" rigid insulation on the underside.
- Each section of dam shall incorporate a double set of 5/8" anchors for attaching the dasher panels. One set for primary use and one set for backup.

BOARD CLADDING

- .500" thick CrystaPlex® Stay-White polyethylene board Facing.
- .500" thick x 8" high, polyethylene Kickplate.
- Color for the Kickplate to be yellow.
- .750" thick polyethylene Caprail top edge, front and back, routed to 3/8" radius.
- Color for the Caprail to be red or dark blue.

QUICK RELEASE BACKER PANEL

- .375" thick Stay white polyethylene Backer Panel for two sides and one end of the rink 405 lineal ft of rink.
- Quick Release hardware included for easy removal and installation.
- Gates will get permanently fastened backer panels with 1/4" type f screws.
- Backer panel to be white and full 41" high.

GLAZING AND SUPPORTS

- 99" high **Crystaplex® 590 Plus** acrylic on two ends including radius sections.
- 75.5" high **Crystaplex® 590 Plus** acrylic on the player box side of the rink.
- 75.5" high **Crystaplex® 590 Plus** acrylic opposite the player box side.
- The shielding system is to be CrystaPlex® SEAMLESS sides and ends:
- Provide new Crystaplex® Clear HDM Sleeves for entire seamless acrylic shielding.
- The shielding system is to be CrystaPlex® Wide Vision on sides and ends of the rink.
- Provide butterfly clips for seamless acrylic at the radius corners.
- The shielding remains 72" above Caprail in Seamless areas.
- Shielding in front of the scorer's table shall have a 3 1/4" diameter speak hole.

NOTE: **CrystaPlex® 590 Plus** acrylic thickness will not be less than .585" and not exceed to .620"
This material has been tested and approved by the NHL.



Sport System Unlimited Corp. 554 Parkside Drive, Waterloo, Ontario, Canada N2L 5Z4
Toll free (North America): 1-877-778-5911 Phone: (519) 747-1856 Fax: (519) 747-3659
Athletica Arena Services. 17200 Medina Road - Suite 600, Minneapolis, MN 55447
Toll free: 1-800-809-7465 (RINK) Fax: (763) 249-7475
www.SportSystemsCorp.com





PLAYERS, PENALTY AND TIME KEEPERS - BOXES

- Player boxes are to be 30' long and 5' deep with side and back walls.
- Penalty boxes are to be 8' long and 5' deep with side and back walls.
- Timers box is to be 8' long and 5' deep with side and back walls.
- Camera box is to be 8' long and 5' deep with side and back walls.
- .375" thick half height backer panel and water bottle shelf to be included for the player's boxes.
- Penalty and timers boxes are to be located opposite the player benches.
- 1 additional 30" wide gate is to be provided for the timer's box.
- 1 additional 30" wide gate is to be provided for the camera box.

PLAYERS, PENALTY AND TIME KEEPERS - SHIELDING

- 75.5" high Crystaplex® 590 Plus acrylic for the sides and back of the players boxes.
 - 75.5" high Crystaplex® 590 Plus acrylic for the front and sides and back of the penalty boxes.
 - 75.5" high Crystaplex® 590 Plus acrylic for the front and sides and back of the timer's box.
 - The shielding system is to be CrystaPlex® SEAMLESS sides and back of boxes.
 - Provide new Crystaplex® Clear HDM Sleeves for entire seamless acrylic shielding.
 - The shielding system is to be CrystaPlex® Wide Vision on the back of the boxes.
- Bumper pads are to be provided on supports at shield's termination points.

PLAYERS, PENALTY AND TIME KEEPERS - FLOORS

- Floors for the players, penalty and timers boxes are to be of aluminum wood framed construction with 3/4" plywood nailed to base. Rubber flooring to be stapled to plywood or loose lay on top of plywood.
- Coach's walkway, 8" high by 18" wide to be provided for each player box.

PLAYERS, PENALTY AND TIME KEEPERS - BENCHES

- Benches are 1/2" thick white polyethylene top fastened to a 9 1/2" wide aluminum channel.
- Player box benches are to be 24' long.
- Benches in the penalty boxes are to be 8' long.
- Player and penalty benches are to be removable.
- Timers table is to be provided.



Sport System Unlimited Corp. 554 Parkside Drive, Waterloo, Ontario, Canada N2L 5Z4
Toll free (North America): 1-877-778-5911 Phone: (519) 747-1856 Fax: (519) 747-3659
Athletica Arena Services. 17200 Medina Road - Suite 600, Minneapolis, MN 55447
Toll free: 1-800-809-7465 (RINK) Fax: (763) 249-7475
www.SportSystemsCorp.com





ELECTRIC RETRACTABLE PROTECTIVE NETTING

- Black nylon protective netting for two ends of the rink to a height of 20' above the shielding.
- Netting hardware package to include beam clamps, aircraft cables and misc. hardware required for a complete installation.
- Netting to be suspended on rolled aluminum tubes at top which are suspended from the ceiling.
- Bottom of netting to be attached to dead hang bar and shielding.
- 2 heavy-duty electric lifting winches to meet all requirements and ATSM/OSHA standard codes.
- Motors are equipped with remote controls for raising and lowering netting system.

GOAL FRAMES/NETS

- Four pair of hockey goal frames complete with knotless nets, bottom and center absorption pads and nylon net protector.

SPARES

- 2 standard sizes of acrylic for the end straight of the rink
- 2 standard sizes of acrylic for the radius of the rink
- 2 standard sizes of acrylic for the sides of the rink
- 1 piece of each special size piece of acrylic (approximately 20 pieces total)
- 2 pieces of each support posts for shielding
- 2 pieces of each colored plastic for puckboard, top sill and kick strip.

GLASS STORAGE CARTS (LARGE)

- 8 large "A" frame style glass storage carts. Note: some assembly required.

BOARD STORAGE CARTS

- 8 stackable board storage carts of steel construction. Quantity of carts noted is sufficient to store all dasher panels. Carts not included for storing the box floors, benches or ice dam.

ADDITIONAL ITEMS INCLUDED IN BASE BID

- Costs included to Field Measure existing site conditions by a qualified Athletica Sport Systems® representative.
- Polyethylene ramps for 2 locations for getting over the 2" steel ice dam
- 5% Sales Tax



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Material Price Escalation and De-Escalation Clause

Athletica Sport Systems® shall perform the work described in its proposal at the price quoted, subject to the following adjustment: In the event that the price of any material(s) to be used in Athletica Sport Systems® production of the product increase or decrease by 3% percent or greater from the price used for that material(s) at the time the quote was signed, then the price for the material(s) in the contract between Athletica Sport Systems® customer shall be increased or decreased to reflect the additional or reduced cost to obtain that material or materials. Customer agrees that Athletica Sport Systems® shall be entitled to an adjustment to the contract price to reflect any price increases of material(s) that occur as a result of Athletica Sport Systems® incurring additional costs when it orders material(s).

INSTALLATION SUPERVISOR:

An approved Athletica Sport Systems® representative will field measure the existing site prior to the manufacturing process. **Installation is based on local UNION rates.**

Athletica Sport Systems® will provide ONE supervisor to oversee the installation of the rink system or 100 hours (10days @ 10 hours per day). Supervisor and installers will be permitted to work week-ends and holidays, unless otherwise noted in the contract. A minimum charge of \$900.00 per day will be assessed for delays, extra work and expenses caused by the site not being ready or Athletica Sport Systems® terms and conditions not being met.

For Canada & United State Supervision- Required tools will be supplied by SSU/Athletica ®. All equipment that needs to be rented is the sole responsibility of the purchaser. All equipments must be on the job for the duration of the installation.

The purchaser shall provide 6 employees from the conversion staff with good carpentry skills for the duration of the project at its own expense (including any overtime pay, fringe benefits, insurance premiums (including worker's compensation insurance if required by state law), and taxes. The supervisor will work 10 hours a day for 7 consecutive days. The Installation team, provided by purchaser, will work the same schedule. If the above listed requirements are not met, expenses due to failure to meet the required work schedule will be charged to the purchaser.



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The site must be accessible to a tractor-trailer and industrial forklift and driveways to the rink slab/surface must support all necessary equipment. Power outlets with no less than a 30amp breaker must be within 50' of the rink slab/surface or a portable generator with a minimum of 5KW power rating. The surface will be broom clean and work area will be free of all materials and debris. A dumpster (minimum size of 10 yards) and/or an area for trash must be available within 100' of the rink slab/surface so the installers can remove their debris.

Indoor - The rink slab/surface must support at least a 5000lb forklift. Athletica Sport Systems® will accept no responsibility for damage to the rink slab/surface caused by driving a forklift on the rink slab/surface. All overhead work, including but not limited to painting, electrical, HVAC, and insulation must be completed in the rink and the building must be enclosed and lockable. Adequate lighting must be in and operational.

Before the supervisor leaves the job site, he will be required to obtain an authorized signature from the purchaser that the job is complete and that both parties have fulfilled the terms of this contract. If the job is not completed and signed off within the hours stated in this contract, additional charges will apply. Failure to comply will result in voiding the warranty.

o the fullest extent permitted by law, the purchaser shall indemnify and hold harmless Athletica Sport Systems®, its supervisor, and its agents and employees from and against any and all claims, damages, losses, and expenses, including attorney's fees, arising out of, relating to or resulting from any of the work performed by the workers supplied by the purchaser or the condition of the property or premises upon which the installation occurs. Provided that such claim is attributable to bodily injury, sickness, disease or death, or to injury to or destruction of tangible property, including loss of use resulting there from, but only to the extent caused in whole or in part by negligent acts or omissions of the purchaser or the workers supplied by the purchaser, or anyone employed directly or indirectly by the purchaser or for whose acts the purchaser may be liable, regardless of whether or not such claim, damage, loss or expense is caused in whole or in part by a party indemnified hereunder.

*Concrete work to be responsibility of others.

ITEMS NOT INCLUDED IN BASE BID

- Performance or payment Bonds
- Special Insurance Requirements
 - Attached please find a copy of our generic Certificate of Liability Insurance reflecting our coverages as of this date. Any additional and/or special insurance requirements not covered by this Certificate of Liability Insurance beyond this point will require negotiation.



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- OCIP/CCIP Enrollment Fees
- Any Applicable Permit and/or License Fees
- Garbage Removals/ Dumpsters
- Cleaning of Boards
- Electrical Work
- Concrete Work

BASE BID (freight included)
TO SUPPLY & SUPERVISE

\$ 352,740.00 US FUNDS

minus taxes
\$16,800 /k

Decline _____

Accept _____

ALTERNATE PRICING - PLEASE INDICATE DESIRED ALTERNATE

ALTERNATE 1: MILL FINISH 2C SUPPORTS

- 2C Terminating supports to be mill finish aluminum in lieu of anodized finish.

TO SUPPLY ONLY – DEDUCT FROM BASE BID

\$ 1,060.00 US FUNDS

Decline _____

Accept _____

ALTERNATE 2: MANUAL RETRACTABLE PROTECTIVE NETTING

- Black nylon protective netting for two ends of the rink to a height of 20' above the shielding.
- Netting hardware package to include beam clamps, aircraft cables and misc. hardware required for a complete installation.
- Netting to be suspended on rolled aluminum tubes at top which are suspended from the ceiling.
- Bottom of netting to be attached to dead hang bar and shielding.
- 2 Hand crank winches included to raise and lower each end.
- Installation Supervision deduct of 3 days

TO SUPPLY & SUPERVISE – DEDUCT FROM BASE BID

\$ 25,475.00 US FUNDS

Decline _____

Accept _____



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ALTERNATE 3: PERMANENT BACKER PANEL

- .375" thick Stay white polyethylene Backer Panel for two sides and one end of the rink 405 lineal ft of rink
- Backer will be attached with 1/4" type f screws.
- Backer panel to be white and full 41" high.

TO SUPPLY ONLY – DEDUCT FROM BASE BID

\$ 9,420.00 US FUNDS

Decline _____

Accept _____

ALTERNATE 4: SPECTATOR SHIELDING MOUNTING HARDWARE – HDR POSTED SYSTEM WITH .500" ACRYLIC

- HDR posted system with .500" acrylic shielding

TO SUPPLY ONLY – DEDUCT FROM BASE BID

\$ 9,395.00 US FUNDS

Decline _____

Accept _____

VOLUNTARY OPTIONAL PRICING - PLEASE INDICATE DESIRED OPTIONS

OPTION 1: SOFTCAP®

- Athletica® will supply 1" thick SoftCap® safety cap rail on ice side of shielding.
- .750" thick polyethylene Caprail on spectator side of shielding routed to 3/8" radius.
- Color for the Caprail to be Red or Blue.

TO SUPPLY ONLY - ADD TO BASE BID

\$ 8,600.00 US FUNDS

Decline _____

Accept _____



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OPTION 2: CONVERSION FRIENDLY BASE

- Frames to be constructed with conversion friendly 3/8" thick x 3" high x 6" wide aluminum 6005-T6 alloyed angle base.

TO SUPPLY ONLY - ADD TO BASE BID

\$ 8,590.00 US FUNDS

Decline _____

Accept _____

TAXES ARE INCLUDED IN YOUR BID.
IF YOU ARE TAX EXEMPT, AN EXEMPT CERTIFICATE MUST BE PROVIDED
IN ORDER TO ALLOW TAXES NOT TO BE ADDED TO THIS QUOTATION.

IT IS VERY IMPORTANT THAT THE FOLLOWING BE FILLED OUT:

PROPOSED PROJECT COMPLETION DATE _____

Manufacturing lead-times can vary throughout the year. Please contact your Athletica / Sports Systems Representative to discuss how we can best meet your delivery needs.

COLOR OF KICKPLATE _____ COLOR OF TOP SILL _____

FOB: Destination (Casper, WY 82601)

Unload in Parking Lot (Loading Dock not available)

Prices firm for 30 days

****SHIPPING MUST TAKE PLACE WITHIN 180 DAYS OF ACCEPTANCE BY BOTH PARTIES. IF PROJECT EXTENDS BEYOND THE 180 DAYS FOR ANY REASON WHATSOEVER THEN THE PRICES REFLECTED IN HERE WILL BE SUBJECT TO REVIEW.**

Payment Terms: All payment terms based on Credit Approval (O.A.C)

45% with placement of signed quotation or purchase order

45% two weeks prior to shipping



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10% due 10 days after installation

or

Payment in full upon order with 1% discount

or

Progress payments made with monthly draws

AIA documents where applicable (Please Note AIA Documents may be amended at the time of the contract document review)

Leasing and Financing options may be available. Please contact your Athletica Sport Systems representative to learn more.

Please Note: When a contractor's payment and performance bond has been issued to the owner, a copy must accompany all contracts, signed quotes or purchase orders.

By: _____

Joe Richardson – Sales Representative

If you require any additional information, please contact Joe Richardson in the office at 877-78-5911 ext 232.

Notwithstanding the foregoing, should Athletica Sport Systems® be delayed in the commencement, prosecution or completion of the work by any cause beyond Athletica Sport Systems® control and not due to any fault, neglect, act or omission on its part, then Athletica Sport Systems® shall be entitled to an extension of time as agreed upon by the parties hereto in writing and shall not be held liable for any liquidated damages for any delays caused by either the owner or general contractor.

This bid is subject to Athletica Sport Systems® standard terms and conditions and Limited warranty and may be withdrawn without penalty at anytime before contract execution. If accepted, sign and return one copy, and retain a duplicate for your files. When approved by one of our officers and returned, it becomes a binding contract. This quotation is subject to change, withdrawal, or cancellation until accepted by you. If we have not received your acceptance within 60 days from the date hereof, this quotation shall automatically expire. Athletica Sport Systems® retains a security interest in all the products covered in this agreement until all sales' terms have been met. In addition, the purchaser agrees to sign any additional documents for Athletica Sport Systems® to perfect its security interest in the products.



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The above proposal is accepted:

(Please make sure you indicated either an accept or decline in the options listed above as well as your completion date and color of kick plate and sill cover in the box provided above. Thank you.):

President/Owner/General Manager

For Sport Systems Unlimited Corp.

Name of Signee (please print)

Name of Signee (please print)

Date

Date

PLEASE COMPLETE THE FOLLOWING ACCOUNT INFORMATION:

Payment Terms (from listed options above) _____

GST _____%; PST _____%; HST _____% ☐ *Exempt (see below) (for Canada only)

Federal ID Number: _____ (for direct importing purposes).

State Tax _____% Local Tax _____% ☐ *Exempt (see below)

*If you are tax exempt, please send us a copy of your Tax Exemption Certificate along with this signed quote. Credits will not be issued after invoicing is complete. Thank you.

IN ADDITION TO THE QUOTATION THE FOLLOWING ITEMS HAVE BEEN INCLUDED

- ☐ Athletica Sport Systems® Standard Terms & Conditions
- ☐ 3 Year Warranty
- ☐ Credit Application



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www.athletica.com

Introduction to Athletica Sport Systems

Please accept this letter as a brief introduction to **Athletica Sport Systems** (legal entity name Sport Systems Unlimited Corp.).

Athletica Sport Systems has a long and successful track record since 1996 of engineering, manufacturing, and installing dasher board systems in elite-level arenas, multi-purpose event centers, and community rinks. In total our dasher boards are in approximately 2,500 rinks and arenas around the world.

We are the only dasher board company in the world named *Preferred Rink Equipment Supplier to the National Hockey League*; we are pleased to advise that 24 of the 30 arenas in the NHL use Athletica boards. And we are the only board manufacturer whose product is approved for use in both the NHL and Kontinental Hockey League.

In addition, we have supplied dasher board systems for arenas serving NCAA universities, as well as the American Hockey League, the Central Hockey League, and the Canadian Hockey League (Comprised of the Western Hockey League, the Ontario Hockey League and the Quebec Major Junior Hockey League).

Our strength lies in our commitment to creating innovations to improve player safety and reduce risk and liability on the part of owners and operators of rinks. Innovative player safety products such as SoftCap®, GlassFlex® and our Seamless Acrylic Shielding System have truly changed the way the game is played.

Athletica Sport Systems is jointly (privately) Canadian and American owned. We have our corporate headquarters in Waterloo, Ontario; we operate a sales & distribution center in Minneapolis, MN, and we are represented around the globe by a network of professional distributors.

For more about Athletica Sport Systems, please contact the undersigned, or visit our web site: www.athletica.com.

Yours truly,


David Staines
Director of Sales & Marketing





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Tuesday, June 17, 2014

Casper Event Center
Bob Tamborski
International Coliseums Company
14301 North 87th St Suite 214
Scottsdale AZ 85260
480-993-0297

QUOTATION # ADQ21 - 061714
(Casper Event Center - 1" Arena Deck)

Thank-you for the opportunity to submit a quote on an ArenaDeck® ice rink cover. This price quotation is based on rink dimensions of **200' long x 85' wide x 28' radius** for a total of 20,000 sq./ft. ArenaDeck® is the ideal conversion product for any multi-purpose facility. Lighter than plywood or fiberboard, the raised decking allows for fast easy lifting and removal. The Patented product technology ensures product will not warp, swell, deform or curl from its original size. The natural gray color and textured top surface create a neutral atmosphere for any event. The nonporous surface will not absorb contaminates, and allows for quick clean up before storage.

Base Bid Includes the following:

- 532 Total Panels
 - 528 Waffle Panels 48" x 96" x 1"
 - 4 Solid Panels size 48" x 96" x 1" for Loading Areas
- Delivery To Capar Event Center
- Supply Only
- See Below For Additional Option Pricing

BASE BID
Taxes Extra

\$125,380.00 US FUNDS

Base Bid
JK

Decline _____

Accept _____

THE FOLLOWING ITEMS ARE INCLUDED IN BASE BID

- Delivery (Off loading of materials by others)
- 5 year limited warranty
- Note:**
 - Refrigeration must be turned on and Arena deck cooled to operating temperature for installation
 - Dasher boards or ice dam must be installed by owner prior to installation of decking

ADDITIONAL ITEMS NOT INCLUDED IN BID

- | | |
|--|---|
| <ul style="list-style-type: none"> • Taxes • Minimum of SIX (6) Facility personnel is required to install the arena deck • Forklift for off-loading and installation • Circular saws for cutting ArenaDeck® • Power outlets | <ul style="list-style-type: none"> • Electrical • Costs of 100% Performance Bonds • Any Applicable Permits and/or License Fees • Special insurance requirements • OCIP or CCIP enrollment fees • Installation |
|--|---|



OPTIONAL PRICING - PLEASE INDICATE DESIRED OPTIONS

OPTION #1: ATTIC STOCK - 1" WAFFLE BOTTOM

- Each Additional **WAFFLE** Panels size 48" x 96" x 1" for Attic Stock
- Attic Stock Must Be Ordered With Full Rink For Shipping To Be Included
- Recommend 20 - 30 Panels Of Waffle Bottom Attic Stock

TO SUPPLY ONLY \$ 233.00 US FUNDS
Taxes Extra

Decline _____ Accept _____ Quantity _____

OPTION #2: ATTIC STOCK - 1" SOLID BOTTOM

- Each Additional **SOLID** Panels size 48" x 96" x 1" for Attic Stock
- Attic Stock Must Be Ordered With Full Rink For Shipping To Be Included
- Recommend 5 - 10 Panels Of Solid Bottom Attic Stock

TO SUPPLY ONLY \$ 275.00 US FUNDS
Taxes Extra

Decline _____ Accept _____ Quantity _____

OPTION #3 - STACKABLE STORAGE CARTS w/ Heavy Duty Castors

- 10 Stackable Storage Carts with heavy duty castor's.

TO SUPPLY ONLY \$ 17,060.00 US FUNDS
Shipping Included

Decline _____ Accept _____





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 Minneapolis, Minnesota, USA 55447
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 www.athletica.com

Option #4 - SUPERVISION ONLY

Sport Systems Unlimited Corp. will provide ONE Supervisor to oversee the installation of the rink system for 16 hours (2 x 8-hour days). Supervisor and Installers will not be permitted to work weekends and/or holidays, unless otherwise noted in the contract. Charges will be assessed for delays, extra work and expenses caused by the site not being ready or Sport Systems Unlimited Corp Terms and Conditions not being met.

Required tools and equipment to be supplied by Purchaser (List of Required Tools will be provided upon request or upon quote approval). All equipment that needs to be rented is the sole responsibility of the Purchaser. All tools and equipment must be on the job for the duration of the installation. The Purchaser shall provide labor for the duration of the project at its own expense (including any overtime pay, fringe benefits, insurance premiums (including worker's compensation insurance if required by state law), and taxes. Before the supervisor leaves the job site, he will be required to obtain an authorized signature from the Purchaser that the job is complete and that both parties have fulfilled the terms of this contract. If the job is not completed and signed off within the hours stated in this contract, additional charges will apply. Failure to comply will result in voiding the warranty. To the fullest extent permitted by law, the Purchaser shall indemnify and hold harmless Sport Systems Unlimited Corp, its Supervisor, and its agents and employees from and against any and all claims, damages, losses, and expenses, including attorney's fees, arising out of, relating to or resulting from any of the work performed by the workers supplied by the purchaser or the condition of the property or premises upon which the installation occurs. Provided that such claim is attributable to bodily injury, sickness, disease or death, or to injury to or destruction of tangible property, including loss of use resulting there from, but only to the extent caused in whole or in part by negligent acts or omissions of the purchaser or the workers supplied by the Purchaser, or anyone employed directly or indirectly by the purchaser or for whose acts the purchaser may be liable, regardless of whether or not such claim, damage, loss or expense is caused in whole or in part by a party indemnified hereunder.

TO SUPPLY ONLY
 Taxes Extra

\$ 2,525.00 US FUNDS

Trip labor / install
 (add)

Decline _____

Accept _____

All Prices firm for 60 days.

TAXES ARE NOT INCLUDED IN YOUR BID.

IF YOU ARE TAX EXEMPT, AN EXEMPTION CERTIFICATE MUST BE PROVIDED WITH RETURNED SIGNED QUOTE

Sport Systems Unlimited Corp. shall perform the work described in its proposal at the price quoted, subject to the following adjustment: In the event that the price of any material(s) to be used in Sport Systems Unlimited Corp's production of the product increase or decrease by 3% percent or greater from the price used for that material(s) at the time the quote was signed its, then the price for the material(s) in the contract between Sport Systems Unlimited Corp./Customer shall be increased or decreased to reflect the additional or reduced cost to obtain that material or materials. Customer agrees that Sport Systems Unlimited Corp. shall be entitled to an adjustment to the Contract price to reflect any price increases of material(s) that occur as a result of Sport Systems Unlimited Corp. incurring additional costs when it orders material(s).

Payment Terms: All payment terms based on Credit Approval (O.A.C)
 50% with order / 50% Two Weeks prior to shipping



BORDER PATROL

CRYSTAPLEX

GAMEPLEX

Infinity Series

Pro Series

ENCLOSURES



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Please Note: When a contractor's payment and performance bond has been issued to the owner, a copy must accompany all contracts, signed quotes or purchase orders.

By: Josh Robinson

Josh Robinson – ArenaDeck™ Product Manager

If you require any additional information, please call Josh at 877-778-5911 x 61 or Bob Vohnoutka at our corporate office in Minneapolis, MN 800-809-7465.

Notwithstanding the foregoing, should Sport Systems Unlimited Corp. be delayed in the commencement, prosecution or completion of the work by any cause beyond Sport Systems Unlimited Corp. control and not due to any fault, neglect, act or omission on its part, then Sport Systems Unlimited Corp. shall be entitled to an extension of time as agreed upon by the parties hereto in writing and shall not be held liable for any liquidated damages for any delays caused by either the owner or general contractor.

This bid is subject to Sport Systems Unlimited Corp. Standard Terms and Conditions and Limited Warranty and may be withdrawn without penalty at anytime before contract execution. If accepted, sign and return one copy, and retain a duplicate for your files. When approved by one of our officers and returned, it becomes a binding contract. This quotation is subject to change, withdrawal, or cancellation until accepted by you. If we have not received your acceptance within 60 days from the date hereof, this quotation shall automatically expire. Sport Systems Unlimited Corp. retains a security interest in all the products covered in this agreement until all sales' terms have been met. In addition, the purchaser agrees to sign any additional documents for Sport Systems Unlimited Corp. to perfect its security interest in the products.

If the above proposal is accepted:

(Please make sure you indicated either and accept or decline in the options listed above. Thank you)

 For Casper Event Center (Signature)

 For Sport Systems Unlimited Corp

 Name (please print)

 Name (please print)

 Date

 Date





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5 - Year Arena Deck Warranty

Subject to the disclaimer, proper utilization, maintenance, limitations and Cautionary Information stated hereafter, Manufacturer warrants that the product will technically remain non-absorbent, will remain stable, and will remain free from defects in material or workmanship for a period of five years under normal and non-abusive use.

THIS LIMITED WARRANTY IS EXPRESSLY MADE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE EXCLUSIVE REMEDY OF THE BUYER IS LIMITED TO REPLACEMENT OF THE PRODUCT WHICH MAY BE PRORATED AT MANUFACTURER'S DISCRETION AND DETERMINED BY THE LENGTH OF TIME THE ARENA DECK HAS BEEN IN SERVICE. EXCEPT AS STATED IN THIS LIMITED WARRANTY, MANUFACTURER SHALL NOT BE LIABLE FOR ANY LOSS, INCONVENIENCE, OR DAMAGE, INCLUDING DIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES, RESULTING FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER RESULTING FROM BREACH OF WARRANTY OR ANY OTHER LEGAL THEORY.

Any oral statements or representations made by anyone which are contrary to or at variance with the terms stated in this LIMITED WARRANTY are void.

CAUTIONARY INFORMATION

1. This product will discolor if left exposed to direct sunlight for extended periods of time without a surface coating.
2. Because this product is available in various strengths and sizes, please consult a certified engineer before utilizing this product in any weight bearing and/structural application.
3. This product has been produced to meet customer's basic requirements only. Customer's actual structural strength and other engineering requirements are unknown to Sport Systems Unlimited Corp. It is understood that the customer will qualify each product to meet the particular applications intended.
4. This product to be applied and used by people learned in the construction industry.
5. Although this product has successfully passed a UL 94 HB fire test, it will burn under certain conditions such as exposure to high heat and/or direct flame for an undetermined period of time.
 - Although no standards exist for the Arena Deck regarding an average Coefficient of Friction, in accordance with ASTM D 2047, the average Coefficient of Friction of a dry Arena Deck is 0.34, and the average coefficient of Friction of a wet Arena Deck is 0.74. Additional coating of this product is available at an added cost through the manufacturer, which coating will improve the average Coefficient of Friction of an Arena deck.

In order to place a claim under warranty, the Buyer must return the product to be replaced, freight prepaid, to 1402 39th Street NW, Fargo, North Dakota 58102. Claims on products that have been physically altered or which have been used in a manner inconsistent with written instructions, this LIMITED WARRANTY, or the Cautionary Information contained herein will not be accepted. No warranty will be honored unless the product returned is, in the judgment of the Manufacturer, defective in material or workmanship.



Tuesday, June 17, 2014

Introduction to Athletica Sport Systems

Please accept this letter as a brief introduction to Athletica Sport Systems (legal entity name **Sport Systems Unlimited Corp.**).

Athletica Sport Systems has a long and successful track record since 1996 of engineering, manufacturing, and installing dasher board systems in elite-level arenas, multi-purpose event centers, and community rinks. In total our dasher boards are in approximately 2,500 rinks and arenas around the world.

Athletica Sport Systems is a privately owned corporation, incorporated under the laws of Ontario, Canada. We have our corporate headquarters in Waterloo, Ontario, and we operate a sales and distribution center in Minneapolis, MN.

Athletica Sport Systems has been owned since its inception by Adam Pender, Trevor Brodie and Robert O. Naegel Jr.

We are the only dasher board company in the world named *Preferred Rink Equipment Supplier to the National Hockey League*; 24 of the 30 arenas in the NHL use Athletica boards, and we are the only board manufacturer whose product is approved for use in both the NHL, and Kontinental Hockey League.

In addition, we have supplied over 100 ArenaDeck ice cover systems to rinks and arenas throughout the world including most NHL facilities. We have been selling ArenaDeck since 2000.

The ArenaDeck product has been manufactured in Fargo, North Dakota by Space Age Synthetics (ISO 9001:2008 registered), since 1997. Space Age Synthetics, Ltd. has the distinction of recently receiving from OSHA the Safety and Health Achievement Recognition Program (SHARP) award. Space Age Synthetics has a combined office and production staff of 25 full-time employees including 4 engineers. They have a dedicated press for the manufacturing of ice floor covers complete with our patented molds. The engineering department oversees production personnel for product consistency and quality.

Yours truly,

David Staines
Director of Sales & Marketing





554 Parkside Drive
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Tel: 519-747-1856 Fax: 519-747-3650
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Minneapolis, Minnesota, USA 55447
Toll Free: 1-800-809-7465
Tel: 763-249-7465 Fax: 763-249-7475
www.athletica.com

Contractors Schedule:

Should Sport Systems Unlimited Corp. be awarded the contract to supply a new ice cover for Casper Event Center, we would be able to provide the floor within a 4-6 week time frame.

All insurance requirements will be met and certificates will be sent once a purchase order has been received.

References

October 2010
Orleans Arena / Orleans Hotel & Casino
Las Vegas, Nevada USA
Jeremy H. Keenan
Office: (702) 365-7469 Ex#15356

October 2012
Madison Square Gardens
New York, NY
Bill Martino
(212) 465-6174

June 2011
Crown Coliseum
Fayetteville, NC USA
Chris Ragland
(910) 438-4105

August 2013
Scotiabank Saddledome
Calgary, AB
Andrew Higgins
(403) 777-3692

July 2011
DeSoto Civic Center
Southaven MS, USA
Randy Culver
(910) 438-4105

December 2013
Dunkin Donuts Center
Providence, RI
Bob Lauro
(401) 331-0700 x 7161





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Tel: 763 251 2000 Fax: 763 251 2001
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1. Nationwide Arena

Columbus, OH - USA / Aug-00
536 Panels - 48" x 96" x 1" Waffle

2. XCEL Energy Center

Minneapolis, MN - USA / Sep-00
536 Panels - 48" x 96" x 1" Waffle

3. Bakersfield Centennial Garden

Bakersfield, CA - USA / Sep-00
536 Panels - 48" x 96" x 1" Waffle

4. New Haven Veterans Coliseum

New Haven, CT - USA / Oct-00
536 Panels - 48" x 96" x 1" Waffle

5. Port Alberni Ice Rink

Vancouver, B.C. - Canada / Mar-01
536 Panels - 48" x 96" x 1" Waffle

6. Historic Atlantic City

Atlantic City, NJ - USA / Aug-01
536 Panels - 48" x 96" x 1" Waffle

7. Pepsi Arena

Albany, NY - USA / Aug-01
536 Panels - 48" x 96" x 1" Waffle

8. Ralph Engelstad Arena

Grand Forks, ND - USA / Sep-01
400 Panels 60" X 120" x 1" Solids

9. Court Yard Milwaukee Road Depot

Minneapolis, MN - USA / Apr-02
532 Panels - 48" x 96" x 1" Waffle

10. Richmond Community Facilities Coliseum

Richmond, VA - USA / Jul-02
532 Panels - 48" x 96" x 1" Waffle

11. Centre Montreal Inc.

Montreal - Canada / Nov-02
270 Panels (2 FLOOR) - 48" x 96" x 1" Waffle

12. Allen County War Memorial Coliseum

Fort Wayne, IN - USA / Jan-03
546 Panels - 48" x 96" x 1" Waffle

13. University of Ottawa Fitness Center

Ottawa, Ontario - Canada / Aug-01
531 Panels (Cut Floor) - 48" x 96" x 1" Waffle

14. Omaha Convention Center

Omaha, NE - USA / Sep-02
423 Panels (Cut Floor) - 60" x 96" x 1" Solid

15. Everett Event Center

Everett, WA - USA / Sep-03
531 Panels - 48" x 96" x 1" Waffle

16. Everett Event Center

Everett, WA - USA
Sep-03 1" X 48" X 96" Waffle 534

17. Coliseo De Puerto Rico

San Juan, Puerto Rico / Oct-03
552 Panels - 48" x 96" x 1" Waffle

18. Jacksonville Arena

Jacksonville, FL - USA / Nov-03
552 Panels - 48" x 96" x 1" Waffle

19. Veterans Memorial (Broome County)

Binghamton, NY - USA / Nov-03 536 Panels - 48" x 96" x 1" Waffle

20. Phoenix-Glendale Coyote Arena

Glendale, AZ - USA / Dec-03
556 Panels - 48" x 96" x 1" Waffle

21. Madison Square Garden

New York, NY - USA / Dec-03
552 Panels - 48" x 96" x 1" Waffle

22. Bell Center

Montreal, Quebec - Canada / Dec-03
270 Panels (2 FLOOR) - 48" x 96" x 1" Waffle





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athletica.com

23. HP Pavilion

San Jose, CA – USA / Feb-04

195 Panels – 48" x 96" x 1" Waffle

24. Hershey Center

Iditarod, AK – USA / Apr-04

501 Panels – 48" x 96" x 1" Waffle

25. FedEx Forum

Memphis, TN – USA / May-04

556 Panels – 48" x 96" x 1" Waffle

26. Bank of America Center

Boise, ID – USA / Sep-04

541 Panels – 48" x 96" x 1" Waffle

27. Color-Line Arena

Hamburg – Germany / Sep-04

442 Panels – 48" x 96" x 1" Waffle

28. Tsongas Arena

Lowell, MA – USA / Sep-04

532 Panels – 48" x 96" x 1" Waffle

29. Arena at Harbor Yard

Bridgeport, CT – USA / Oct-04

556 Panels – 48" x 96" x 1" Waffle

30. Charlottetown

Prince Edward Island – Canada / Nov-04

526 Panels – 48" x 96" x 1" Waffle

31. Moncton Coliseum

Moncton, New Brunswick – Canada / Mar-05

546 Panels – 48" x 96" x 1" Waffle

32. Prince George Multiplex

Prince George, BC – Canada / Apr-05

546 Panels – 48" x 96" x 1" Waffle

33. Iowa Events Center

Des Moines, IA – USA / Jun-05

512 Panels – 48" x 96" x 1" Waffle

34. All-State Arena

Des Plaines, IL – USA / Jul-05

522 Panels – 48" x 96" x 1" Waffle

35. Charlotte Arena

Charlotte, NC – USA / Aug-05

556 Panels – 48" x 96" x 1" Waffle

241 Panels – 48" x 96" x 1" Solid

36. Omaha Civic Auditorium (MECA)

Omaha, NE – USA / Aug-05

522 Panels – 48" x 96" x 1" Waffle

37. Pelham Civic Complex

Pelham, AL – USA / Sep-05

522 Panels – 48" x 96" x 1" Waffle

38. Youngstown Arena

Youngstown, OH – USA / Oct-05

534 Panels – 48" x 96" x 1" Waffle

39. Pengrowth Saddledome

Calgary Alberta – Canada / Oct-05

541 Panels – 48" x 96" x 1" Waffle

40. Bradley Center

Milwaukee, WI – USA / Nov-05

530 Panels – 48" x 96" x 1" Waffle

41. Centre 200

Sydney Nova Scotia – Canada / Jan-06

546 Panels – 48" x 96" x 1" Waffle

42. Comcast Spectator (Wachovia)

Philadelphia, PA – USA / Feb-06

516 Panels – 48" x 96" x 1" Waffle

43. Dunkin Donuts

Providence, RI – USA / Mar-06

531 Panels – 48" x 96" x 1" Waffle

44. Gwinnett Center

Duluth, GA – USA / Jun-05

535 Panels – 48" x 96" x 1" Waffle





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www.athletica.com

45. Five Flags Center

Dubuque, IA – USA / Jul-06

552 Panels – 48" x 96" x 1" Waffle w/ FASCOAT

46. Krefeld Arena

Dusseldorf, Germany / Aug-06

641 Panels – 48" x 96" x 1" Waffle

47. Dobson Arena

Vail, CO – USA / Aug-06

500 Panels – 48" x 96" x 1" Waffle

48. Broomfield Event Center

Broomfield, CO – USA / Sep-06

532 Panels – 48" x 96" x 1" Waffle

49. Sears Center

Hoffman Estates, IL – USA / Sep-06

522 Panels – 48" x 96" x 1" Waffle

50. Rio Rancho

Rio Rancho, NM – USA / Sep-06

532 Panels – 48" x 96" x 1" Waffle

51. Prescott Valley

Prescott Valley, AZ – USA / Oct-06

522 Panels – 48" x 96" x 1" Waffle

52. Air Canada Centre

Toronto Ontario - Canada / Oct-06

520 Panels – 60" x 96" x 1" Solid w/ FASCOAT

53. The Rose Quarter

Portland, OR – USA / Oct-06

710 Panels – 48" x 96" x 1" Waffle

54. Aviator Sports and Recreation

Brooklyn, NY – USA / Nov-06

515 Panels – 48" x 96" x 1" Waffle

55. Community Centres & Marine Division

Sault Saint Marie Ontario – Canada / Nov-06

500 Panels – 48" x 96" x 1" Waffle

56. Toyota Center

Houston, TX – USA / Dec-07

420 Panels – 60" x 96" x 1" Solid

57. Pepsi Center

Denver, CO – USA / Jan-07

615 Panels – 48" x 84" x 1" Solid

58. City of Tulsa

Tulsa, OK – USA / Jan-07

471 Panels – 48" x 96" x 1" Waffle

59. Credit Union Centre

Saskatoon, Saskatchewan – Canada / Feb-07

532 Panels – 48" x 96" x 1" Waffle w/ FASCOAT

60. hp Pavilion at San Jose

San Jose, CA – USA / Feb-07

300 (1/2 Floor) Panels – 48" x 96" x 1" Waffle

61. I-Wireless Center

Moline, IL – USA / Sep-07

532 Panels – 48" x 96" x 1" Waffle

62. Sprint Center

Kansas City, MO – USA / Sep-07

532 Panels – 48" x 96" x 1" Waffle

63. Newark Arena

Newark, NJ – USA / Sep-07

552 Panels – 48" x 96" x 1" Waffle

64. Mellon Arena

Pittsburgh, PA – USA / Sep-07

518 Panels – 48" x 96" x 1" Waffle

65. MTS Centre

Winnipeg Manitoba – Canada / Jan-08

532 Panels – 48" x 96" x 1" Waffle w/ FASCOAT

66. Sun Valley

Sun Valley, ID – USA / May-08

532 Panels – 48" x 96" x 1" Waffle





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Fax: 612-835-1101
Email: info@borderpatrol.com

67. University of British Columbia
Vancouver BC - Canada / Jul-08
538 Panels - 48" x 96" x 1" Waffle

68. Joe Louis Arena
Detroit, MI - USA / Aug-08
532 Panels - 48" x 96" x 1" Waffle w/ FASCOAT

69. RBC Center
Raleigh, NC - USA / Aug-08
538 Panels - 48" x 96" x 1" Waffle

70. Cumberland County Civic Center
Portland, ME - USA / Sep-08
552 Panels - 48" x 96" x 1" Waffle

71. Wenatchee Arena
Wenatchee, WA - USA / Sep-08
542 Panels - 48" x 96" x 1" Waffle

72. Citizens Business Bank Arena
Ontario, CA - USA / Sep-08
532 Panels - 48" x 96" x 1" Waffle

73. Peoria Civic Center
Peoria, IL - USA / Sep-08
266 Panels (1/2 Floor) - 48" x 96" x 1" Waffle

74. Kent Events Center
Kent, WA - USA / Sep-08
532 Panels - 48" x 96" x 1" Waffle

75. American Airlines Arena
Miami, FL - US / Jan-09
250 Panels - 48" x 96" x 1" Waffle
80 Panels - 48" x 96" x 1" Solid

76. Langley Events Center
Burnaby, BC - Canada / Jul-09
540 Panels - 48" x 96" x 1" Waffle

77. Ritchie Center
Denver, CO - US / Aug-09
540 Panels - 48" x 96" x 1" Waffle

78. Royal LePage Place Arena
Kelowna, BC - Canada / Aug-09
540 Panels - 48" x 96" x 5/8" Waffle

79. Honda Center
Anaheim, CA - US / Sep-09
520 Panels - 48" x 96" x 1" Waffle

80. DCU Centre
Worcester, MA - US / Oct-09
528 Panels - 48" x 96" x 1" Waffle

81. Independence Arena
Independence, MS - US / Oct-09
536 Panels - 48" x 96" x 1" Waffle

82. Allen Event Center
Allen, TX - US / Oct-09
536 Panels - 48" x 96" x 1" Waffle

83. Halifax Forum
Halifax, NS - Canada / Nov-09
588 Panels - 48" x 95" x 1" Waffle

84. Lucas County Arena
Toledo, OH - US / Nov-09
536 Panels - 48" x 96" x 1" Waffle

85. Curtis C Menard Memorial S.C
Wasilla, AK - US / Dec-09
540 Panels - 48" x 96" x 1" Waffle
USED FLOOR

86. American Airlines Arena
Miami, FL - US / Jan-10
140 Panels - 48" x 96" x 1" Solid

87. Amway Center
Orlando, FL - US / May-10
540 Panels - 48" x 96" x 1" Waffle





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Fax: 612-466-8971
E-mail: info@athletica.com

88. Staples Center

Los Angeles, CA – US / Jul-10
545 Panels – 48" x 96" x 1" SOLID

89. City of Iqaluit

Iqaluit, NU – Canada / Aug-10
520 Panels – 48" x 96" x 5/8" Waffle

90. Orleans Arena

Las Vegas, NV – US / Oct-10
540 Panels – 48" x 96" x 1" Waffle w/ FASCOAT

91. St. Pete Times Forum

Tampa, FL – US / Dec-10
540 Panels – 48" x 96" x 1" Waffle w/ FASCOAT

92. Ford County Events Center

Dodge City, KS – US / Jan-11
538 Panels – 48" x 96" x 1" Waffle

93. Lignite Miners Centre

Estevan, SK – Canada / Apr-11
540 Panels – 48" x 96" x 5/8" Waffle

94. Crown Center

Fayetteville, NC – US / Jun-11
526 Panels – 48" x 96" x 1" Waffle

95. De Soto Civic Center

Southaven, MS – US / Jul-11
528 Panels – 48" x 96" x 1" Waffle

96. Kohl Center / University of Wisconsin

Madison, WI – US / Aug-11
656 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

97. Madison Square Gardens

350 Panels – 48" x 96" x 2" Solid w/ FASCOAT
New York, NY – US / Sept-11

98. Madison Square Gardens

New York, NY – US / Oct-11
525 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

99. James K. Irving Centre

Val d'Or, Quebec, NB – CAN / Nov-11
520 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

100. Barclays Center

Brooklyn, NY – US / May-12
540 Panels – 48" x 96" x 1" Waffle

101. Pictou County Wellness Centre

Pictou, NS – Canada / Nov-12
540 Panels – 48" x 96" x 5/8" Waffle

102. Cree Nation of Wemindji

Wemindji, QC – CAN / Sept-12
521 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

103. Scotiabank Saddledome

Calgary, AB – CAN / July-13
540 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

104. United Center

Chicago, IL – US / July-13
532 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

105. Dunkin Donuts

Providence, RI – USA / Dec-13
518 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

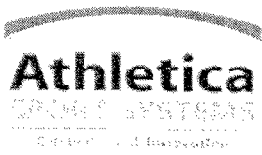
106. BMO Harris Bank Center

Rockford, IL – USA / Jan-14
544 Panels – 48" x 96" x 1" Waffle
4 Panels – 48" x 96" x 1" Solid

107. Al Sadd Sports Hall

Doha, Qatar – / Apr-14
610 Panels – 48" x 96" x 1" Waffle
5 Panels – 48" x 96" x 1" Solid





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MAX-1 ENCLOSURES
by Sport Systems, Inc. (P) 2001

Page 26 of 37

ARENA DECK PANEL COUNT

- FULL SIZE PANELS: 499
- RADIUS PANELS: 32
- 12" FILLER PANELS: 20

RINK SIZE - 200' X 85' X 28'R
DECK PANEL SIZE - 4' X 8'

rad-31	rad-32	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	rad-1	rad-2				
rad-30	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	rad-3			
rad-29	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	rad-4		
rad-28	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	rad-5	
rad-27	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	rad-6
rad-26	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	rad-7	
rad-25	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	rad-8
156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	
181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206
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309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	
rad-24	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	rad-9
rad-23	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	rad-11	
rad-22	381	382	383	384	385	386	387	388	389	390	400	401	402	403	404	405	406	407	408	409	410	411	412	413	rad-12
rad-21	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	rad-13	
rad-20	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	rad-14		
rad-19	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	rad-15			
rad-18	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	rad-16				
rad-17	F-1	F-2	F-3	F-4	F-5	F-6	F-7	F-8	F-9	F-10	F-11	F-12	F-13	F-14	F-15	F-16	F-17	F-18	F-19	F-20					

ARENA DECK PANEL LAYOUT SCALE: N/A



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SPAIN, MN 55117 USA
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(763) 281-7448-2465
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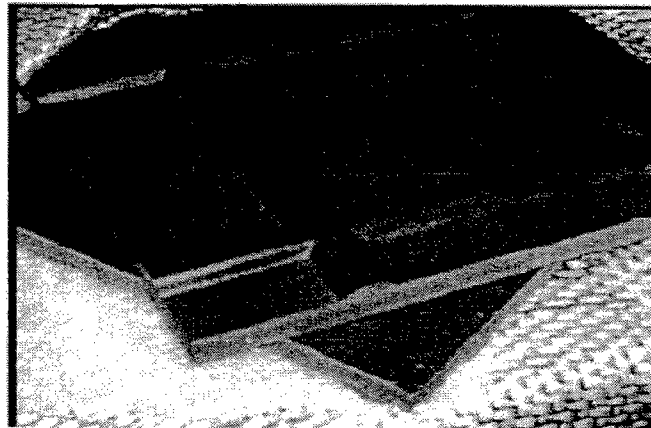
DESIGNED BY:	DATE:	REVISED BY:	DATE:	REVISIONS:	GENERAL NOTES:	SIZE:	TYPE:
DESIGNED BY: JAC	DATE: 11/11	REVISED BY: JAC	DATE: 11/11	REVISIONS:	GENERAL NOTES:	SIZE:	TYPE:
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DESIGNED BY: JAC	DATE: 11/11	REVISED BY: JAC	DATE: 11/11	REVISIONS:	GENERAL NOTES:	SIZE:	TYPE:

ADDITIONAL PANELS/ITEMS

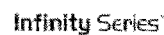


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Maintenance and Operations Manual Arena Deck™ Ice Floor Cover



Arena Deck™ *Pro*
Arena Deck™ *Pro FASCOAT*
Arena Deck™ *Lite-Duty*





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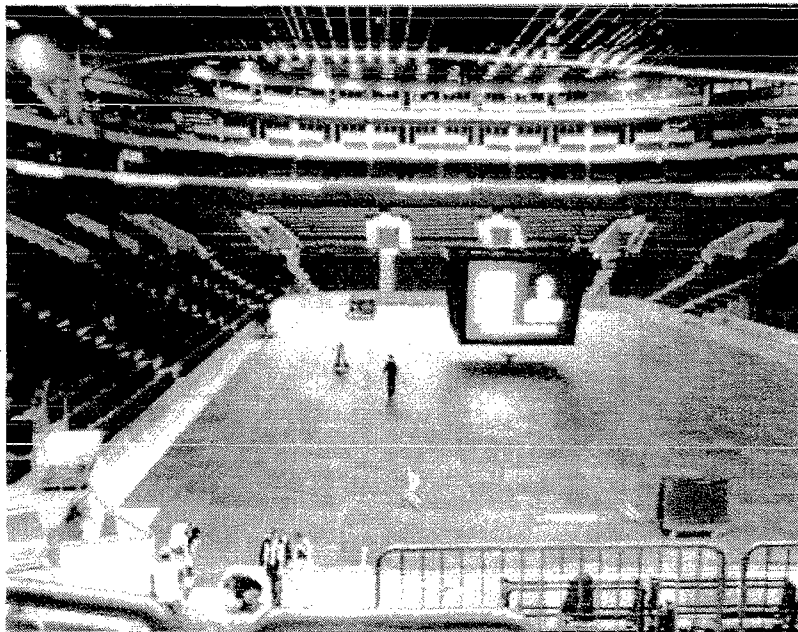
Letter From Sport Systems Unlimited / Athletica Staff

PRODUCT TECHNICAL DATA

INSPECTION / INSTALLATION

OPERATION CARE AND MAINTENANCE

WARRANTY



BORDER PATROL
ALFA VISION

CRYSTAPLEX

GAMEPLEX

Infinity Series™

Pro Series™

SECTION ENCLOSURES
by Sport Systems Unlimited



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Dear Valued Customer,

Thank you for your purchase of our Arena Deck™ Ice Floor Covering System. The Arena Deck™ is the premier ice floor covering system available. With proper care and storage the Arena Deck™ system will provide your arena facility with many years of service in the harsh conversion environment.

The Arena Deck™ is specifically designed for use as an ice cover for multi-purpose arenas. As such it is a strong, durable, yet light weight sheet that is relatively maintenance free. However like any product there are do's and don'ts associated with this system.

The following information contained in this document will assist you with installation, care and maintenance of your ice floor covering system. We ask that you read this document prior to the first installation of the Arena Deck™.

If you have any questions or comments about the Arena Deck™ please feel free to contact our office by phone at (877) 778-5911.

Once again, thank you for selecting Sport Systems Unlimited Corp / Athletica as your ice floor cover provider.

Sincerely,

The Staff at Sport Systems Unlimited Corp / Athletica





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PRODUCT TECHNICAL DATA

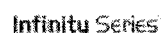
Arena Deck™ Pro

Properties Data				Arena Deck™ Pro	Arena Deck™ Pro FASCOAT
Nominal Density			lb/ft ³	26 ± 1	20 ± 1
Nominal Board Weight			lb	55	47
Tensile	Modulus	ASTM D1037	ksi	127	81.8
	Strength		ksi	2.42	1.56
Flexural	Modulus	ASTM C393	ksi	160	97.0
	Strength		ksi	4.11	2.27
Compressive	Modulus	ASTM D1621	ksi	44.3	13.2
	Strength @10%Strain		ksi	2.05	0.73
Thermal Resistance (R-Value)		ASTM C518	ft ² ·°F/hr/Btu	2.44	2.69
Coefficient of Thermal Expansion		ASTM D696	in/in/°F	2.8x10 ⁻⁵	2.8x10 ⁻⁵

Arena Deck™ Lite-Duty

Properties Data				Arena Deck™ Lite-Duty
Nominal Density			lb/ft ³	24 ± 1
Nominal Board Weight			lb	30
Tensile	Modulus	ASTM D1037	ksi	151
	Strength		ksi	2.65
Flexural	Modulus	ASTM C393	ksi	188
	Strength		ksi	3.84
Compressive	Modulus	ASTM D1621	ksi	55.8
	Strength @10%Strain		ksi	1.50
Thermal Resistance (R-Value)		ASTM C518	ft ² ·°F/hr/Btu	1.86
Coefficient of Thermal Expansion		ASTM D696	in/in/°F	2.8x10 ⁻⁵

The tensile, flexural, compressive, coefficient of thermal expansion and density properties given in the tables above are material properties which do not take into account global mechanical property differences due to the complex geometry of the board. However, thermal resistance values listed are global properties because they take the thermal resistance of the air trapped by the board geometry into account. The mechanical properties listed here are, to the best of our knowledge, correct. However, due to the variability of the manufacturing process, these values should not be used for design purposes. Any one using this product is urged to validate the product for intended use. SpaceAge Synthetics, Inc. is not liable for any product misuse. Oral statements or representations made by anyone which are contrary to or at variance with the statements and material properties stated in this document dated January 28, 2009, are invalid.





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INSPECTION

We recommend that you inspect all of the Arena Deck™ sheets as soon as possible after receiving them and report to us any problems, defects or issues. While we employ high quality control standards in production of Arena Deck™ there may be the occasional sheet that has a defect. Every measure is taken in the manufacturing process to ensure our best finished look, however all fiber reinforced polyurethane products are subject to some minor inconsistent surface variables and slight color variations that are inherent to our process and the polymerization of polyurethane foam. These variables in no way affect the structural integrity of the material; nor are they covered under the manufacturer's warranty. Any defects that are found must be reported to Sport Systems Unlimited within 30 days.

INSTALLATION

The Arena Deck™ ice floor cover will arrive at your facility packaged on hardwood skids. Most pallets will contain 50 sheets. If you plan not to use the optional storage carts then retain the hardwood skids. They are suitable for use to store the Arena Deck™ when not in use.

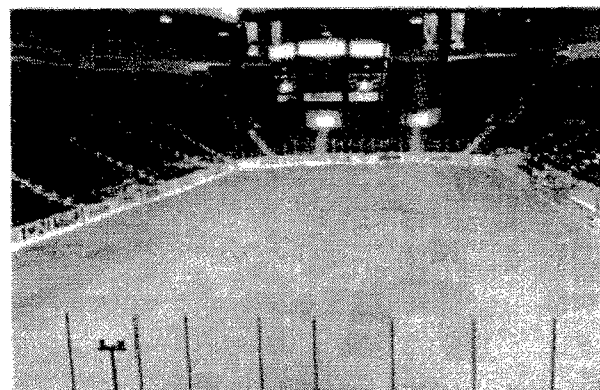
The Arena Deck™ has been designed to have minimal expansion and contraction due to temperature change. However there is a small amount of shrinkage that occurs once the sheet is laid on the ice. It is recommended twenty-four (24) hours prior to the first installation of the Arena Deck™ that the skids be moved into the rink area to acclimatize and cool down. This will help to contract the sheets and ensure a tight installation.

We recommend that the Arena Deck™ is stored indoors, or if stored outdoors, that the sheets are completely covered with a tarp. The UV rays will discolor the sheets and turn them slightly green. The UV will not affect that structural integrity of the sheet, but it will look unsightly. Discoloration from UV exposure is not covered under warranty.

Prior to installation of the Arena Deck™ you should decide on the method of installation that you want. This discussion should include the Operations and Conversion staff. Essentially there are three ways of installing the ice floor cover:

- 1) Interlocking Brick Pattern – Lengthwise
Recommended (see picture right)
- 2) Square Pattern – Lengthwise
- 3) Square Pattern – Widthwise

We recommend the interlocking brick pattern as it helps to secure the sheets in place and does not allow four corners to come together. Over time, the corners of any ice floor cover can become rounded. This can create a hole where the four corners meet.





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This document will describe the Interlocking Brick Pattern installation method.

Tools Required

- Hand held circular saw with fine tooth blade (2)
- Saw horses or 4' x 8' work table
- Sharpie black markers (4 to 6)
- 100' chalk line and chalk
- 4' steel straight edge
- 8' steel straight edge
- Steel square
- Tape measure (25' min) steel blade (not fabric or cloth)
- White Paint Pen or similar to mark locations of cut sheets
- Gloves
- Safety Eyewear
- Safety Footwear
- Stabilicers or similar anti-slip soles
- Template of ice rink board radius - 8'
- Note pads
- ShopVac, brooms and garbage bin

Staffing Requirements

For the first installation it is recommended that you employ a supervisor from Sport Systems Unlimited Corp. / Athletica. If you have previously installed an ice floor cover, a supervisor is not a necessity. You should have four to six (4-6) conversion or operations staff involved in the initial installation. In addition you should have one or two carpenters or similar trained personnel to cut the sheets. The first installation will take eight to ten (8-10) hours. Allow enough time between events to ensure that the installation is completed and that there is time to remove the ice cover once it has been cut and marked.



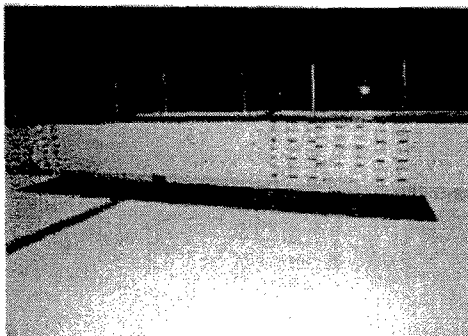


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Step 1. Before installing any sheets make sure that the ice has been scraped and is dry. It is not recommended to floor the ice prior to installation of the ice floor cover as it makes it more difficult to walk on the ice and the sheets tend to slide. Also we recommend that you use a power edger and a manual ice scraper to remove any build-up of ice around the perimeter of the rink boards.

Step 2. Choose one side of the rink to begin the installation. From the center of the red line make a mark on the kick plate 4' down from center. Do this on the opposite side of the rink also. Stretch the chalk line across the width of the rink and snap a line 4' back from center. This line will be used to create the brick pattern and to ensure that each subsequent row of the ice cover is installed straight.

Step 3. Start installation of ice cover by laying the first sheet against the boards at center ice. Make sure that this sheet is properly located and tight against the boards.



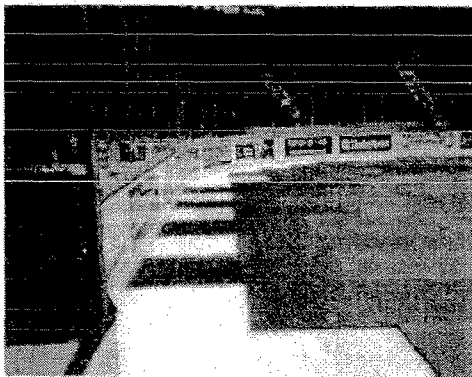
Step 4. Install additional Arena Deck™ sheets down the length of this side until you reach the start of the radius of the boards. Take caution to ensure that the sheets don't slide on the ice. Check frequently to see that the center sheets are still on the lines.





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Step 5. Once the first row is complete to the radius, begin the next row at center ice. Stagger the second row using the chalk line to offset the sheets 4'. When installing the second row always take care that the second row is tight to the first. You will find that lightly kicking the center of the sheet will keep the rows aligned and the sheets tight.



Step 6. Continue to install additional rows of sheets up to the radius of the rink. Do not cut the radius corners in at this point. Make sure that the rows are tight and there are no gaps between the sheets.

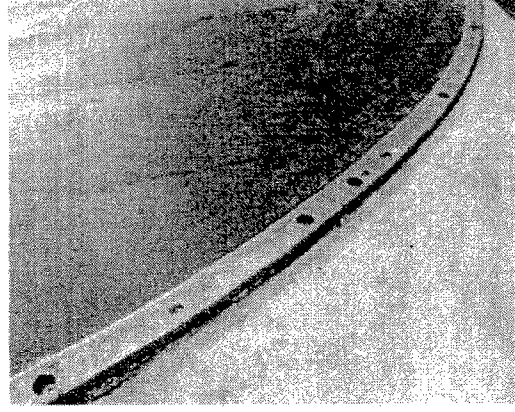
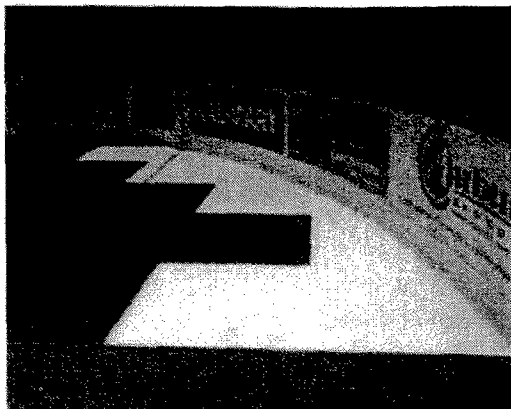
Step 7. Once all of the rows have been installed you will need to cut a sheet lengthwise for the final row. On an 85' wide rink this final row will be 9" – 12" wide. Cut one or two pieces of 8' long sheets to the proper width and install them snugly against the kick strip. This will help to lock the floor in place while cutting the radius corners and end pieces.





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Step 8. Cut pieces to fill in the gaps at each end of the rink. Once complete you can begin measuring and cutting the radius corners. Each radius piece will need to be measured and cut. Many ice rinks have variations in the radius from corner to corner and even through the radius itself.



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ENCLOSURES
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Step 9. Once the entire ice floor cover is installed the custom cut pieces will need to be marked by location using the white paint pen or similar utensil.



OPERATIONAL CARE AND MAINTENANCE

Your new Arena Deck™ ice floor cover is relatively simple to use clean and maintain. The sheets are manufactured from polyurethane foam and will not absorb moisture or odors. A few simple steps will keep your ice cover looking and smelling clean.

Operation

Prior to installation of the ice cover make sure that the ice is dry and has been shaved. It is recommended that you use a power edger and hand scraper around the perimeter of the rink boards to ensure that there are no bumps or uneven areas.

Do not drive forklifts or carts over the ice cover until it is completely installed.

Once the ice cover has been installed it is important to keep an eye on the ice temperature below the cover. As the Arena Deck™ has insulating properties it will help to isolate the ice from the various heat loads inside the rink (radiant, ambient, lighting etc.) If the cover is down for an extended period of time the ice temperature may drop significantly if not controlled. A large drop in ice temperature can cause the ice cover to become cold and drop below the dew point in the rink area. If this happens moisture may condense out on the top side of the ice cover. This is an uncommon occurrence but can happen under certain conditions.

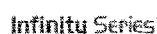
The Arena Deck™ can be left on top of the ice for extended periods of time without the worry of it sticking to the ice.

Cleaning and Maintenance

When ready to store until the next event, a mild soap and water mixture with a low pressure washer or floor scrubber will adequately clean the panels. Store the panels away from direct sunlight on pallets or carts, and stack horizontally.

Once a year, a thorough cleaning of the Arena Deck™ can be done with a low pressure sprayer and mild soap.

The use of harsh cleaning chemicals is not recommended. If using anything other than soap and water, test on a small inconspicuous area first to observe the effects.





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5 - Year Arena Deck Warranty

Subject to the disclaimer, proper utilization, maintenance, limitations and Cautionary Information stated hereafter, Manufacturer warrants that the product will technically remain non-absorbent, will remain stable, and will remain free from defects in material or workmanship for a period of five years under normal and non-abusive use.

THIS LIMITED WARRANTY IS EXPRESSLY MADE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE EXCLUSIVE REMEDY OF THE BUYER IS LIMITED TO REPLACEMENT OF THE PRODUCT WHICH MAY BE PRORATED AT MANUFACTURER'S DISCRETION AND DETERMINED BY THE LENGTH OF TIME THE ARENA DECK HAS BEEN IN SERVICE. EXCEPT AS STATED IN THIS LIMITED WARRANTY, MANUFACTURER SHALL NOT BE LIABLE FOR ANY LOSS, INCONVENIENCE, OR DAMAGE, INCLUDING DIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES, RESULTING FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER RESULTING FROM BREACH OF WARRANTY OR ANY OTHER LEGAL THEORY.

Any oral statements or representations made by anyone which are contrary to or at variance with the terms stated in this LIMITED WARRANTY are void.

CAUTIONARY INFORMATION

1. This product will discolor if left exposed to direct sunlight for extended periods of time without a surface coating.
2. Because this product is available in various strengths and sizes, please consult a certified engineer before utilizing this product in any weight bearing and/structural application.
3. This product has been produced to meet customer's basic requirements only. Customer's actual structural strength and other engineering requirements are unknown to Sport Systems Unlimited Corp. It is understood that the customer will qualify each product to meet the particular applications intended.
4. This product to be applied and used by people learned in the construction industry.
5. Although this product has successfully passed a UL 94 HB fire test, it will burn under certain conditions such as exposure to high heat and/or direct flame for an undetermined period of time.
 - Although no standards exist for the Arena Deck regarding an average Coefficient of Friction, in accordance with ASTM D 2047, the average Coefficient of Friction of a dry Arena Deck is 0.34, and the average coefficient of Friction of a wet Arena Deck is 0.74. Additional coating of this product is available at an added cost through the manufacturer, which coating will improve the average Coefficient of Friction of an Arena deck.

In order to place a claim under warranty, the Buyer must return the product to be replaced, freight prepaid, to 1402 39th Street NW, Fargo, North Dakota 58102. Claims on products that have been physically altered or which have been used in a manner inconsistent with written instructions, this LIMITED WARRANTY, or the Cautionary Information contained herein will not be accepted. No warranty will be honored unless the product returned is, in the judgment of the Manufacturer, defective in material or workmanship.

